

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in this Application.

Listing of Claims:

Claims 1-17. (Canceled)

Claim 18. (Currently Amended) A method for forming a trim panel comprising:

- a. supplying a cloth
- b. ~~frothing applying a liquid~~ polyurethane dispersion ~~without frothing~~ as a backing layer to said cloth, wherein said polyurethane backing layer is applied and adhered to the cloth without the use of adhesives or flame lamination;
- c. forming a molded plastic substrate using the injection molding process on said polyurethane dispersion without the use of a barrier film applied to said polyurethane backing layer of said cloth wherein said backing layer does not allow strike-through of the cloth by said injection molded plastic substrate.

Claims 19-20. (Canceled)

Claim 21. (Previously Presented) The method of claim 18, wherein the cloth is woven.

Claim 22. (Previously Presented) The method of claim 18, wherein the cloth is knit.

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Claim 23. (Previously Presented) The method of claim 18, wherein the polyurethane dispersion is in the form of a foam layer having a density in the range of 0.016 to 0.32 grams/cubic centimeter.

Claim 24. (Previously Presented) The method of claim 18, wherein the backing layer is applied to a thickness of from about 2.6 - 51.3 mm.

Claim 25. (Previously Presented) The method of claim 18, wherein the cloth has a basis weight of between 100 - 950 grams/square meter.